

**AMENDMENTS TO THE SPECIFICATION**

Please amend the last paragraph of page 15, bridging to page 16, as follows:

The processing fluid received via the fluid inlet 155 initially enters the second fluid flow region 100 of the cup assembly 65 via the space 166~~5~~ formed between the electrode housing assembly 70 and the process cup assembly 75. The processing fluid generally follows a flow corresponding to the direction of arrows illustrated in FIG. 1. While in the second fluid flow region 100, the processing fluid comes into contact with the workpiece 45 when in a processing position.